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FILE COVERS 1907 - 10 May 2004 VOL 140 ISS 20 FILE LAST UPDATED: 9 May 2004 (20040509/ED)

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=> s 11/p

L2 932 L1/P

=> s continuous process
373727 CONTINUOUS
1931570 PROCESS
L3 11735 CONTINUOUS PROCESS
(CONTINUOUS (W) PROCESS)

=> d tot cbib abs

L4 ANSWER 1 OF 4 CAPLUS COPYRIGHT 2004 ACS on STN

- AB The present invention comprises the use of sulfite additives to reduce discoloration of L-ascorbic acid produced from acid or aqueous solns. of 2-keto-L-gulonic acid. In one aspect, the present invention comprises a continuous process for producing L-ascorbic acid from an aqueous solution of 2-keto-L-gulonic acid. The use of sulfite additives reduces

product stream color and improves product recovery by binding to high mol. weight reaction byproducts. In a continuous process, the reaction stream is separated from residual sulfite and sulfite-bound byproducts to produce a product stream enriched in aqueous ascorbic acid for recovery, and an enriched 2-keto-L-gulonic acid stream which is recycled to the reactor. The in situ use of sulfite additives during the reaction increases the overall yield of L-ascorbic acid, with no loss in selectivity of the synthesis.

- ANSWER 2 OF 4 CAPLUS COPYRIGHT 2004 ACS on STN Document No. 137:63424 Continuous process 2002:504773 for producing 1-ascorbic acid. Arumugam, Bhaskar; Collins, Nick; Macias, Transtio; Perri, Steven; Powell, Jeffery; Sink, Chester; Cushman, Michael (Eastman Chemical Company, USA). PCT Int. Appl. WO 2002051826 A1 20020704, 54 pp. DESIGNATED STATES: W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM; RW: AT, BE, BF, BJ, CF, CG, CH, CI, CM, CY, DE, DK, ES, FI, FR, GA, GB, GR, IE, IT, LU, MC, ML, MR, NE, NL, PT, SE, SN, TD, TG, TR. (English). CODEN: PIXXD2. APPLICATION: WO 2001-US49609 20011221. PRIORITY: US 2000-PV257991 20001222.
- AB The present invention provides methods and an apparatus for the manufacture of an

L-ascorbic acid product in high yield by direct conversion of an aqueous solution

containing 2-keto-L-gulonic acid by contact with an acid catalyst or under thermal self-catalyzed conditions at a conversion level that maximizes the formation of L-ascorbic acid and minimizes decomposition of the L-ascorbic acid thus formed. The separation process for L-ascorbic acid and KLG is operated in such a way that an efficient separation process allows the majority of the KLG to be recycled for further conversion. The product stream from the separation process is then subjected to a recovery step to obtain crystalline L-ascorbic acid product.

L4 ANSWER 3 OF 4 CAPLUS COPYRIGHT 2004 ACS on STN 1997:797133 Document No. 128:47372 Mathematical modeling, automation and control of the bioconversion of sorbitol to sorbose in the vitamin C production process. I. Mathematical modeling. Bonomi, A.; Fleury, A. T.; Augusto, E. F. P.; Mattos, M. N.; Magossi, L. R. (Agrupamento de Biotecnologia - Divisao de Quimica, Instituto de Pesquisas Tecnologicas do Estado de Sao Paulo, Sao Paulo, 01064-970, Brazil). Brazilian Journal of Chemical Engineering, 14(4), 303-308 (English) 1997. CODEN: BJCEFZ. ISSN: 0104-6632. Publisher: Associacao Brasileira de Engenharia Quimica.

AB In 1990, the Biotechnol. and the Control Systems Groups of IPT started developing a system for the control and automation of fermentation processes, applied to the oxidation of sorbitol to sorbose by the bacteria Gluconobacter oxydans, the microbial step of the vitamin C production process, that was chosen as a case study. Initially, a thirteen-parameter model was fitted to represent the batch operation of the system utilizing a nonlinear regression anal., the flexible polyhedron method. Based on these results, a model for the continuous process (with the same kinetic equations) was constructed and its optimum operating point obtained.

L4 ANSWER 4 OF 4 CAPLUS COPYRIGHT 2004 ACS on STN

1970:133146 Document No. 72:133146 l-Ascorbic acid production. Bogoczek, Romuald (Politechnika Slaska). Fr. Demande FR 2001090 19690926, 7 pp. (French). CODEN: FRXXBL. PRIORITY: PL 19680201 - 19681123 19681123.

AB The title compound (I) is prepared by heating a mixture of L-xylo-hexulosonic acid (II), or a derivative of II, with a cation exchanger. To 600 ml cation exchanger Zerolite 225 (III) in K form was added 1 l. 20% di-o-oisopropylidene-II acid and the mixture stirred under N and heated at just below the b.p. 7 hr. The filtered solution was concentrated under

reduced pressure at 60° to a syrup, seeded with II, and kept in the cold for several days. II was centrifuged off washing with MeOH, and the filtrates seeded with I to give 70 g I, m. 186-8°. Treating the liquors and the II obtained with more III gave a further 23 g I. A solution of 4 g II in 50 ml Me3COH was treated with 30 g polystyrene-sulfonate resin Wolfatit KPS, previously dried with a mol. sieve, and refluxed 6 hr to give 3.3 g I. A continuous process is described in which a 10% solution of II in dioxane was passed through a column of III at a rate of 100 ml/hr to give 8.2 g I/hr.

# => d 2

L4 ANSWER 2 OF 4 CAPLUS COPYRIGHT 2004 ACS on STN

AN 2002:504773 CAPLUS

DN 137:63424

TI Continuous process for producing 1-ascorbic acid

IN Arumugam, Bhaskar; Collins, Nick; Macias, Transtio; Perri, Steven; Powell, Jeffery; Sink, Chester; Cushman, Michael

PA Eastman Chemical Company, USA

SO PCT Int. Appl., 54 pp.

CODEN: PIXXD2

DT Patent

LA English

FAN.CNT 2

	PAT	PATENT NO.				ND	DATE			APPLICATION NO.					DATE			
ΡI	WO	2002051826			A1		20020704			WO 2001-US49609					20011221			
		W:													ΒZ,			
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	US	6610863			B2		20030826											
	BR	2001016451			Α :		20030930			BR 2001-16451					20011221			
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L3 11735 S CONTINUOUS PROCESS

L4 4 S L2 AND L3

=> s separation

L5 172760 SEPARATION

=> s separat?

L6 303732 SEPARAT?

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FILE 'REGISTRY' ENTERED AT 14:08:05 ON 10 MAY 2004 L1 2 S ASCORBIC ACID/CN

FILE 'CAPLUS' ENTERED AT 14:08:23 ON 10 MAY 2004

L2 932 S L1/P

L3 11735 S CONTINUOUS PROCESS

L4 4 S L2 AND L3

L5 172760 S SEPARATION

L6 303732 S SEPARAT?

FILE 'REGISTRY' ENTERED AT 14:13:58 ON 10 MAY 2004 L7 1 S 2-KETO-L-GULONIC ACID/CN

FILE 'CAPLUS' ENTERED AT 14:14:31 ON 10 MAY 2004

=> s 12 (5w) 16

L8 0 L2 (5W) L6 => s ascorbic acid 74840 ASCORBIC 3814831 ACID L9 74005 ASCORBIC ACID (ASCORBIC (W) ACID) => s 19 (6w) 1626 L9 (6W) L6 L10 => s 17 (6w) 110359 L7 L11 0 L7 (6W) L10 => s 17L12 359 L7 => s 112 (7w) 1923 L12 (7W) L9 => d ti tot L13 ANSWER 1 OF 23 CAPLUS COPYRIGHT 2004 ACS on STN Enzymatic process for the manufacture of L-ascorbic acid and D-erythorbic acid L13 ANSWER 2 OF 23 CAPLUS COPYRIGHT 2004 ACS on STN Production of ascorbic acid ΤI L13 ANSWER 3 OF 23 CAPLUS COPYRIGHT 2004 ACS on STN Production of ascorbic acid TI L13 ANSWER 4 OF 23 CAPLUS COPYRIGHT 2004 ACS on STN ΤI Production of ascorbic acid using yeast L13 ANSWER 5 OF 23 CAPLUS COPYRIGHT 2004 ACS on STN Preparation of ascorbic acid metal salts and their precursors L13 ANSWER 6 OF 23 CAPLUS COPYRIGHT 2004 ACS on STN ΤI Method for producing ascorbic acid intermediates ANSWER 7 OF 23 CAPLUS COPYRIGHT 2004 ACS on STN L13 Production of ascorbic acid using yeast L13 ANSWER 8 OF 23 CAPLUS COPYRIGHT 2004 ACS on STN TΙ Preparation of ascorbic acid L13 ANSWER 9 OF 23 CAPLUS COPYRIGHT 2004 ACS on STN Roles of sodium pyrosulfite and L-cysteine hydrochloride in slowing discoloration of ascorbic acid injection L13 ANSWER 10 OF 23 CAPLUS COPYRIGHT 2004 ACS on STN Production of 1-ascorbic acid from 2-keto-1-gulonic acid 1.13 ANSWER 11 OF 23 CAPLUS COPYRIGHT 2004 ACS on STN Intrasequential cofactor regeneration in enzymatic synthesis, particularly when producing vitamin C

ANSWER 12 OF 23 CAPLUS COPYRIGHT 2004 ACS on STN

L13 ANSWER 13 OF 23 CAPLUS COPYRIGHT 2004 ACS on STN

Pathway for the anaerobic degradation of ascorbic acid in neutral

L13

injection

ΤI

# TI 2-Oxogulonic acid

- L13 ANSWER 14 OF 23 CAPLUS COPYRIGHT 2004 ACS on STN
- TI Biosynthetic 2,5-diketogluconic acid reductase recombinant cells and expression vectors for its production, and its use in preparing 2-keto-1-gulonic acid
- L13 ANSWER 15 OF 23 CAPLUS COPYRIGHT 2004 ACS on STN
- TI Study of the interaction of matacil and L-ascorbic acid
- L13 ANSWER 16 OF 23 CAPLUS COPYRIGHT 2004 ACS on STN
- TI Analysis of mixtures of ascorbic acid with hydrate of disopropylidene-2-keto-L-gulonic acid and with 2-keto-L-gulonic acid by gas-liquid chromatography
- L13 ANSWER 17 OF 23 CAPLUS COPYRIGHT 2004 ACS on STN
- TI Ascorbic acid
- L13 ANSWER 18 OF 23 CAPLUS COPYRIGHT 2004 ACS on STN
- TI Separation of L-ascorbic acid from 2-keto-L-gulonic acid
- L13 ANSWER 19 OF 23 CAPLUS COPYRIGHT 2004 ACS on STN
- TI Converting hexosulosonic acid into corresponding compounds with dienol-lactone groups
- L13 ANSWER 20 OF 23 CAPLUS COPYRIGHT 2004 ACS on STN
- TI Separation of ascorbic acid and 2-keto-L-gulonic acid
- L13 ANSWER 21 OF 23 CAPLUS COPYRIGHT 2004 ACS on STN
- TI Esters of 2-oxo-hexonic acids
- L13 ANSWER 22 OF 23 CAPLUS COPYRIGHT 2004 ACS on STN
- TI Paper chromatographic behavior of some decomposition products of vitamin C
- L13 ANSWER 23 OF 23 CAPLUS COPYRIGHT 2004 ACS on STN
- TI Fate of 2-keto-L-gulonic acid in rat and guinea pig
- => d 8 10 18 20 cbib abs
- L13 ANSWER 8 OF 23 CAPLUS COPYRIGHT 2004 ACS on STN
- 1990:591848 Document No. 113:191848 Preparation of ascorbic acid. Hesse, Michael; Lermer, Helmut; Steck, Werner; Schaper, Michael (BASF A.-G., Germany). Ger. Offen. DE 3843389 Al 19900628, 6 pp. (German). CODEN: GWXXBX. APPLICATION: DE 1988-3843389 19881223.

GI

- AB The title compound (I) is prepared by lactonization of 2-keto-L-gulonates II (R = H, alkyl, aryl) over zeolite catalysts. Thus, II (R = H) (20 weight% aqueous solution) was passed over a pentasil-type borosilicate zeolite (94.2 weight%
  - SiO2, 2.3 weight% B2O3) (preparation given) at WHSV of 4 h-1 at 150° under 12 bar to give 98% conversion and 44.5% yield I.

- L13 ANSWER 10 OF 23 CAPLUS COPYRIGHT 2004 ACS on STN
- 1987:407510 Document No. 107:7510 Production of 1-ascorbic acid from 2-keto-1-gulonic acid. Yodice, Richard (Lubrizol Corp., USA). PCT Int. Appl. WO 8700839 A1 19870212, 21 pp. DESIGNATED STATES: W: AU, DK, JP; RW: AT, BE, CH, DE, FR, GB, IT, LU, NL, SE. (English). CODEN: PIXXD2. APPLICATION: WO 1986-US1620 19860806. PRIORITY: US 1985-764262 19850809.
- AB L-Ascorbic acid (I) was prepared in a single step with relatively high yields (>90%) by forming a substantially anhydrous slurry of 2-keto-L-gulonic acid (II)·nH2O (n = 0.1-2.0) and a surfactant in a supporting organic layer and reacting the slurry with a substantially anhydrous acid catalyst, e.g. HCl (g). Thus, 0.023 mol II·1.5 H2O was added at 65° to a solution of Me(CH2)15N+Me3 Cl- in 20 mL toluene and to the resulting slurry HCl(g) was bubbled in at 80 mL/min for 3 h to give 99% I·1/2H2O.
- L13 ANSWER 18 OF 23 CAPLUS COPYRIGHT 2004 ACS on STN
- 1979:39204 Document No. 90:39204 Separation of L-ascorbic acid from 2-keto-L-gulonic acid. Kita, Harumi; Fukuyama, Mitsugu; Kaizu, Tetsuji (Takeda Chemical Industries, Ltd., Japan). Jpn. Kokai Tokkyo Koho JP 53098925 19780829 Showa, 3 pp. (Japanese). CODEN: JKXXAF. APPLICATION: JP 1977-12613 19770207.
- AB L-Ascorbic acid (I) was separated from 2-keto-L-gulonic acid (II) by selective crystallization of II from solution containing I and II at pH 4.5-7.0. Thus, a mixture of
- 20 g I and 20 g II in 100 mL H2O was adjusted to pH 5.0 with 30% aqueous NaOH, concentrated to 50 mL, and stored at 50° to precipitate 19.6 g II (purity 98.9%). The crystallization mother liquor was treated with cation exchange resin
- IR-124 (H type) and concentrated to 25 mL to precipitate 16.3 g I (purity 98.2%).
- L13 ANSWER 20 OF 23 CAPLUS COPYRIGHT 2004 ACS on STN
- 1972:502095 Document No. 77:102095 Separation of ascorbic acid and 2-keto-L-gulonic acid. Bafna, S. L.; Patel, D. J.; Mehta, J. D. (Chem. Dep., M.S. Univ., Baroda, India). Journal of Pharmaceutical Sciences, 61(8), 1333-4 (English) 1972. CODEN: JPMSAE. ISSN: 0022-3549.
- AB The separation of ascorbic and L-xylo-hexulosonic acids by mol. sorption on a column of styrene-divinylbenzene copolymer-based sulfonic acid cation-exchange resin, with the relative degree of crosslinking of four, is described.

#### => d 2 3 17 cbib abs

- L13 ANSWER 2 OF 23 CAPLUS COPYRIGHT 2004 ACS on STN
- 2002:522531 Document No. 137:78008 Production of ascorbic acid. Kumar, Manoj (USA). U.S. Pat. Appl. Publ. US 2002090689 A1 20020711, 11 pp., Cont.-in-part of U.S. Ser. No. 205,874. (English). CODEN: USXXCO. APPLICATION: US 2001-26587 20011218. PRIORITY: US 1998-205874 19981204.
- AB The present invention provides for the production of ASA from yeast capable of producing ASA from KLG. The present invention provides methods for the production of ASA as well as recombinant yeast capable of producing ASA from a carbon source.
- L13 ANSWER 3 OF 23 CAPLUS COPYRIGHT 2004 ACS on STN
- 2002:522529 Document No. 137:78007 Production of ascorbic acid. Kumar, Manoj (USA). U.S. Pat. Appl. Publ. US 2002090688 A1 20020711, 11 pp., Cont.-in-part of U.S. Ser. No. 205,874. (English). CODEN: USXXCO. APPLICATION: US 2001-26139 20011218. PRIORITY: US 1998-205874 19981204.
- AB The present invention provides for the production of ascorbic acid from yeast capable of producing ascorbic acid from 2-keto-L-gulonic acid. The present invention provides methods for the production of ascorbic acid as well as recombinant yeast capable of producing ascorbic acid from a carbon

source.

L13 ANSWER 17 OF 23 CAPLUS COPYRIGHT 2004 ACS on STN

1980:180980 Document No. 92:180980 Ascorbic acid. Crawford, Thomas C. (Pfizer Inc., USA). U.S. US 4180511 19791225, 7 pp. (English). CODEN: USXXAM. APPLICATION: US 1978-945034 19780922.

AB Base-catalyzed cyclization of 2-ketogulonic acid and 2-ketogluconic acid, both prepared by borohydride reduction of 2,5-diketogluconic acid, gave ascorbic

acid (I) and erythorbic acid (II), resp. Removing borate impurities before cyclization by conversion to trialkyl borate esters which are separated by azeotropic distillation with C1-3 alcs., by conversion to BF4- salts (using, e.g., NaF) which are separated by quaternary ammonium ion exchange resins, or by adsorption on solids, e.g., silica gel gave better yields of I and II.

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SINCE FILE	TOTAL				
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